



Porsche 928 rear arm rubber mount bushings and rocker bar installation instructions

([PR52027P](#), [PR52028P](#) and [PR52032P](#))



Parts needed:	Tools required:
<ul style="list-style-type: none">✓ PR52027P – Rear arm rubber mount for Porsche 928.✓ PR52028P – Rear arm rubber mount for Porsche 928✓ PR52032P – Rocker bar for rear arm for Porsche 928 (incl. set PR52029P)	<ul style="list-style-type: none">✓ Hand press/Hydraulic press✓ Flathead screwdriver✓ PR65261P - Rear arm rubber mount fitting tool for Porsche 928

To make installation easier please follow the link to watch the assembly video:

<https://youtu.be/v3kCp1D5oTE?feature=shared>

Difficulty level:



Procedure:

Once the old rocker bar and all the bushings are removed from the rear arm, clean it well. Optionally you can sandblast it and apply a new coat of paint or coat the rear arm with cathoresis.



1. Lubricate the rubber bushings (PR52027P) outer surface with oil:



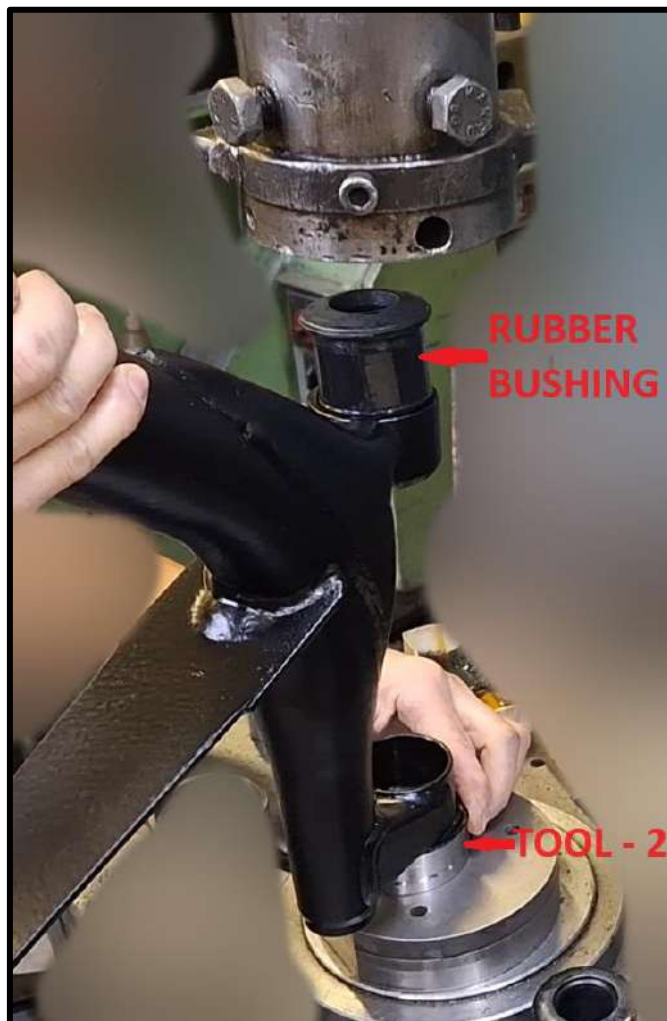
2. Lubricate the inner surface of the bearing/bushing flanges:



3. You need the tool set **PR65261P** for pressing in the bushings:



4. Press in the first rubber bushing by using **TOOL 2** as a guide. Make sure the arm is set in the direction as shown on the photo:



5. Change the position of the arm (see photo) and use the TOOL 1 as a guide to press in the second rubber bushing:



6. Lubricate the outer surface of the metal bushing/bearing tube and inner surface of the rubber bushings. Press both metal tubes in the rubber bushing - make sure they are centered:





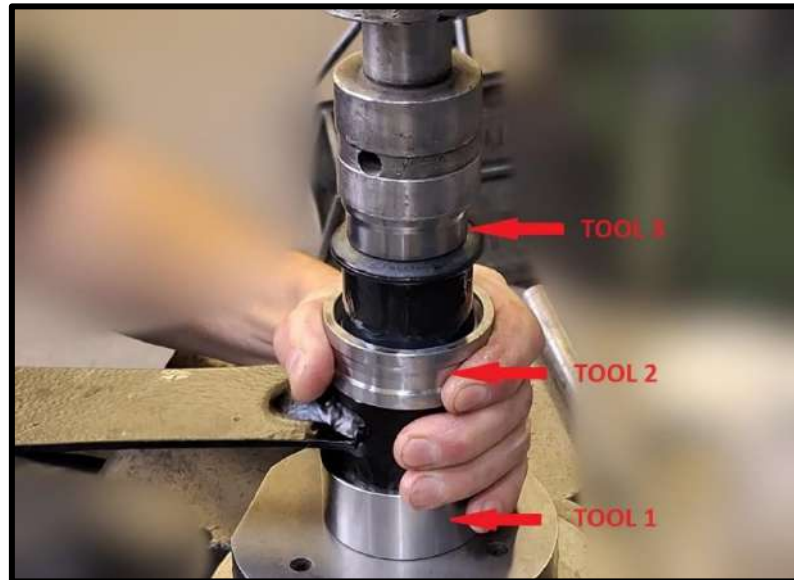
7. Once both **PR52027P** bushings are pressed-in, proceed with the installation of **PR52028P**. Lube the outer surface of the rubber bushing and inner arm housing surface with oil:



8. Lube the TOOL 2 with white lithium grease:



9. By using tools from set PR65261P in the right order, press in the rubber bushing from set PR52028P:



10. Once the bushing is pressed in, carefully remove the tool 2.



11. Using tool 1 and tool 2 re-press the bushing all the way into its end position.



12. Carefully remove the tool 1. If some rubber is stuck between the arm metal housing carefully pry out the rubber edge with a blunt flathead screwdriver.

- 13.** Lube the outer surface of the aluminium bushing tube and rubber bushing inner surface. The aluminium tube needs to be pressed in the rubber bushing using the tool 3 as shown:



TIP: When pressing in the aluminium tube make sure the tube is pushed to the center of the rubber bushing.

- 14.** Proceed with PR52032P (rocker bar) installation:



- 15.** Lube the rubber part on the the rocker bar and also the inner surface of the rear arm metal housing:



- 16.** Install the rocker bar into the rear arm metal housing by hand and make sure the bolt holes are aligned:



- 17.** Press in the rocker bar with the hydraulic press:





18. Once the rocker bar is pressed-in, install the bolt, washer and nut. Tighten the nut:



19. Your Porsche 928 rear arm is now renovated and ready to be installed on the car:



Thank you for your purchase!



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