

PR52014P - 964/965 trailing arms bushing kit installation instructions

KIT includes:	Tools required:
<ul style="list-style-type: none">✓ 2x center rubber bushings✓ 4x side rubber bushings✓ 2x pivot assemblies✓ 1x Press tool set (1xA, 1xB, 2xC)✓ 1x Grease (tube)	<ul style="list-style-type: none">✓ Press (hydraulic / arbor)✓ Screw driver✓ Cutting tool (knife)✓ Hammer

Procedure:**Removal of bushings:**

1. Split the inner parts (metal pivots) into two pieces by using the screw driver and a hammer:



2. Cut around the rubber seal (on both sides) to remove the center metal pivots:



3. Remove the outer bushings with a help of a screw driver and a hammer. Cut the rubber out using a knife to make it easier:



4. Press the center rubber bushings out of the trailing arm:



5. Once the old bushings are removed, clean the seats in the trailing arm and prepare the seats for new bushings installation.

Bushings installation:

6. Use A and B tool to press in the center rubber bushing. The tool A goes underneath the trailing arm:



7. Tool B is used to press the bushing in the trailing arm from the upper side:



8. Press in the center rubber bushing:



9. Use A and C tool - the tool C is used to press the side rubber bushing into the trailing arm:



10. Use both C tools on both ends to press the second side rubber bushing into the trailing arm. Both side rubber bushings should be pressed in completely - to the end of the seat:





11. Apply the enclosed grease to the inner side of the bushings:



12. Before assembling the pivot into the trailing arm apply the grease on the pivot too. Only apply the grease onto the pivot surface - the part which comes pressed in (pivot PR52014P.AO and PR52014P.BO):



13. Before pressing the pivot - please make sure the pivot is oriented in the right direction (see pictures for orientation).

14. Press the pivot #PR52014P.AO into the trailing arm from the inner side:



15. Take the pivot #PR52014P.BO and press it in from the outer side. Make sure both pivots (PR52014P.AO and PR52014P.BO) are pressed into each other smoothly (in parallel):





16. Repeat the same procedure for the renovation of the other trailing arm.

Thank you for your purchase!



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